

measuring for replacement windows

IMPORTANT: Before you begin

Always take your measurements from inside your home and measure frame to frame or Call Size (Call Size = the actual size of the window). Do not include the installation flange. All measurements should be Width x Height (Ex. 30" x 54").

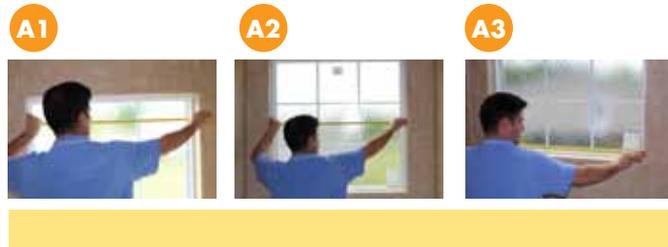


Step A: Measuring - Width

Take your Horizontal Measurements (width). A good practice is to take 3 measurements...

- A1.** Top Measurement _____ in.
- A2.** Middle Measurement _____ in.
- A3.** Bottom Measurement _____ in.

These 3 measurements should be the same, or at least very close.

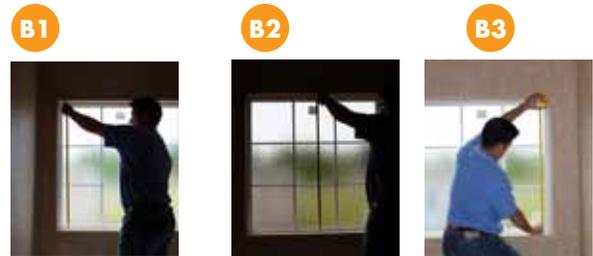


Step B: Measuring - Height

Take your Vertical Measurements (Height). Again, take 3 measurements...

- B1.** Left Measurement _____ in.
- B2.** Middle Measurement _____ in.
- B3.** Right Measurement _____ in.

These 3 measurements should be the same, or at least very close.



You now have your Window Call Size. The majority of Manufactured Housing windows are standard industry sizes. Call your local parts store with your Call Size for pricing and availability.

All aluminum replacement windows come in 3 colors (at right).



White*



Mill*



Bronze*

*Contact your parts store for availability.

Step C: Measuring a Rough Opening

If the window needing to be replaced has already been removed, measure the opening. This is called the ROUGH OPENING. The Rough Opening is generally 1/2 to 1 inch larger than your window CALL SIZE due to the **Installation Flange** that frames our Aluminum Windows.

Repeat Steps A & B.

***If your house has siding, you must indicate this when ordering your window. You will need a window that is made for LAP SIDING APPLICATIONS.



installing your replacement window

The following steps are for reference only. Always see manufacturer's suggested installation instructions.

Step 1: Remove Window

Using a drill, carefully remove all the screws that hold the current window in place. Once the screws have been taken out, carefully remove the window and its frame. Do not re-use old screws. Instead, use new screws that are the same diameter and length as the old screws.



Step 2: Remove Old Putty or Sealant

Remove all the old putty and any sealant debris from the window frame. Use a wire brush if necessary to completely clean the area. Once all the old putty is gone, start to apply new putty to the window frame. You should apply two layers of putty at the top of the opening, as this will provide an extra layer of protection against moisture.



Step 3: Getting Started

To secure your new window, you will need to insert a new screw into the middle hole on each side of the window frame. Try to ensure that the screws go in straight, but do not tighten them until all the screws for the window are in place.



Step 4: Check for Square and Finish

Before inserting more screws into the frame, check to make sure that the window is square (using a level) and that it can be opened and closed without the frame bending. Once you are satisfied with your window placement, insert the corner screws and any other remaining screws and tighten them all.



Step 5: Final Touches

Run a line of sealant along the window where it meets the siding. Test the window once more to ensure that it opens without bending and that it is still square.

